

**Beyond cogeneration  
„300“-power plants  
the perfect addition to the  
renewable generation park**

**IRES 2012  
ICC Berlin  
November 12 –14, 2012**

**Dr.-Ing. Arnold Tolle**

# Business Portfolio



- **Combined Heat and Power (CHP) Power Plants**
  - ⇒ Initial technical concept, transforming of existing plants
  - ⇒ Project development (joint ventures)
  - ⇒ Focused technology: Combined Cycle (gas & steam turbines)
- **Optimizing of existing power and energy plants**
- **Feasibility studies, basic engineering**
- **Overall environmental protection energy concepts**
- **Sustainable energy business strategies**
- **Assessments**
- **Support relating to Emissions Trading**

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# Building up the regenerative energy system

## • Situation

⇒ Many locations with high heat demand

- Mainly in Industry (Paper, Chemistry, Food)
- Some big communal heat distribution nets

⇒ Rapidly growing regenerative power generation

- Fluctuating ( >>> IRES)
  - From daily to seasonal effects

⇒ Structural change in power generation

- Phase out of nuclear energy
- Shut down of older, uneconomical power plants

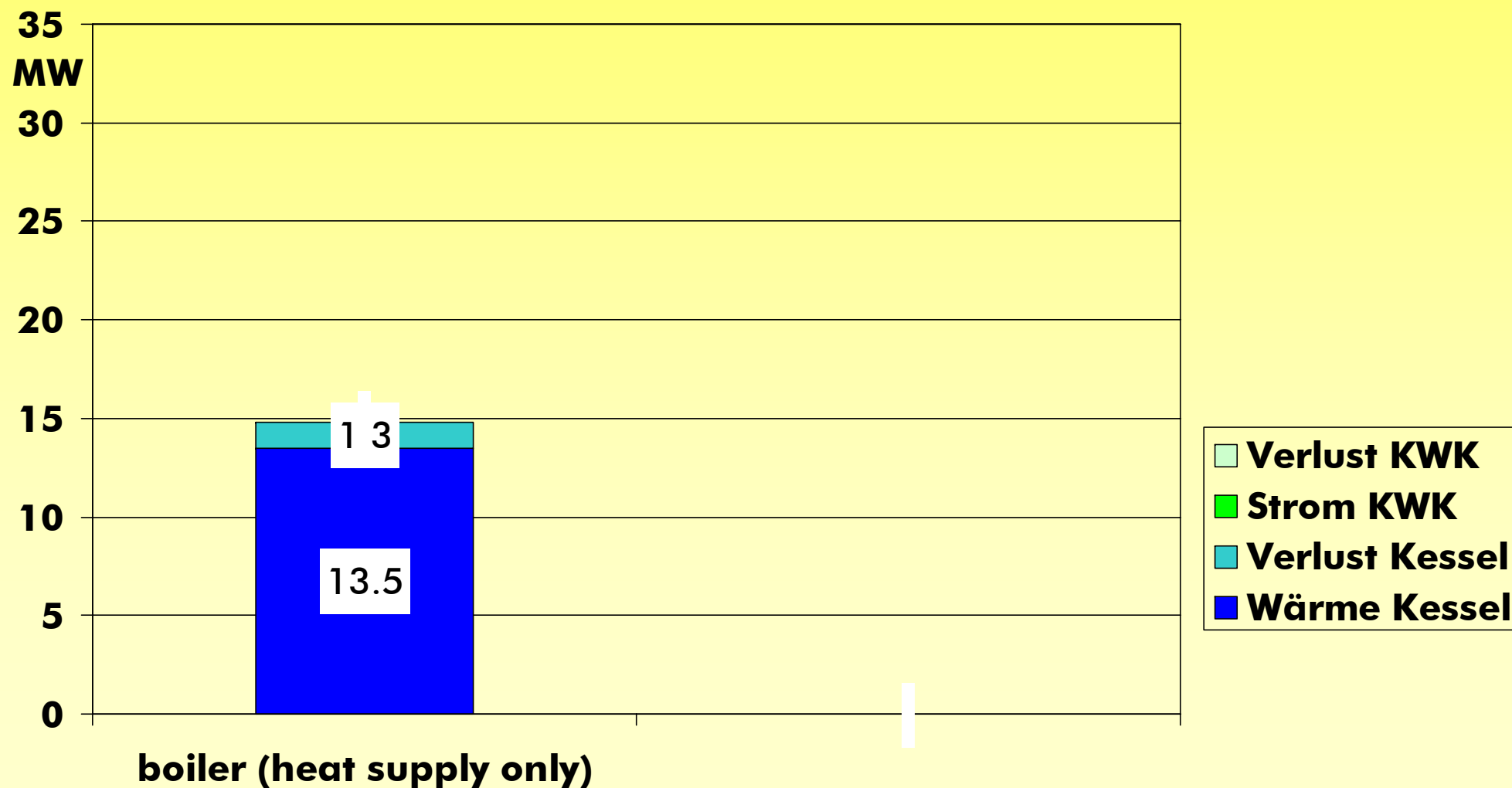
• We are in a phase of transition

# Building up the regenerative energy system

- **Goal: Reduce CO<sub>2</sub> emissions**
  - ⇒ Focus at absolute and specific emissions
  - ⇒ Efficiency alone does not help
    - Coal based CHP has very limited CO<sub>2</sub> reductions, if any
- **Goal: Use the most economical way**
  - ⇒ Avoid unnecessary transition costs
- **Benchmark for fossil power generation:**
  - ⇒ Specific emissions of power generation
  - ⇒ 300-power

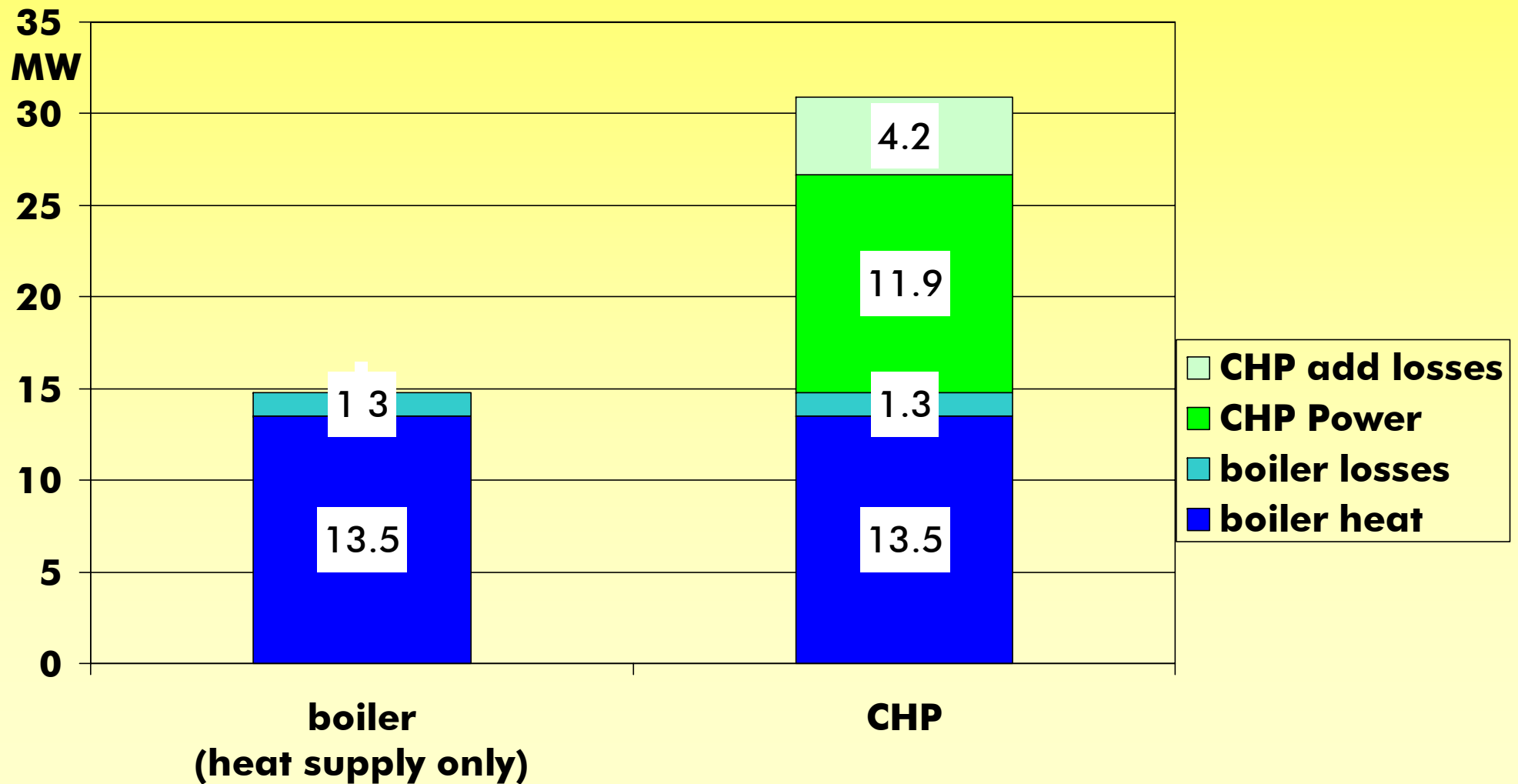
# Definition CHP-Efficiency

Efficiency of additional fuel for CHP power generation



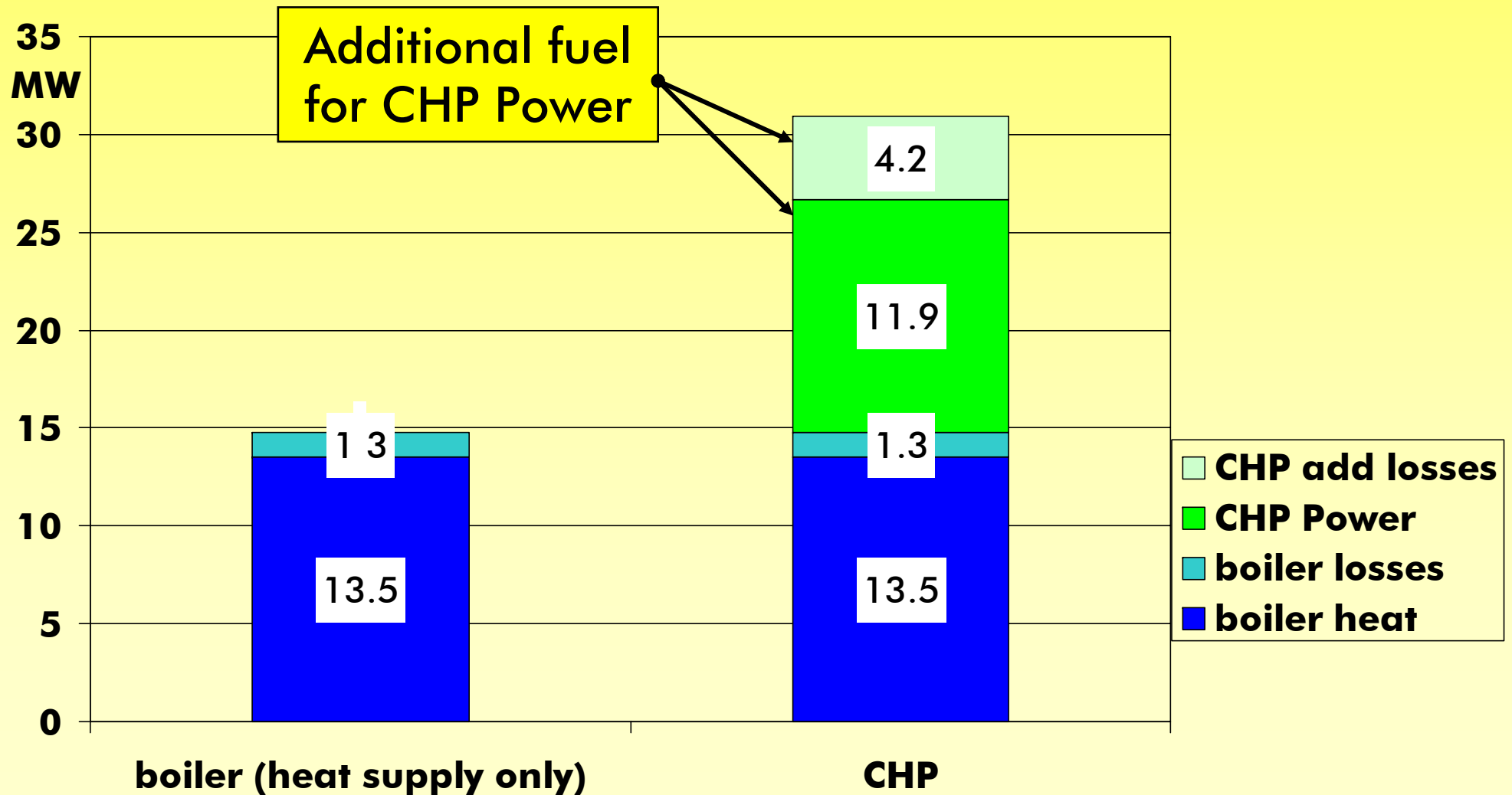
# Definition CHP-Efficiency

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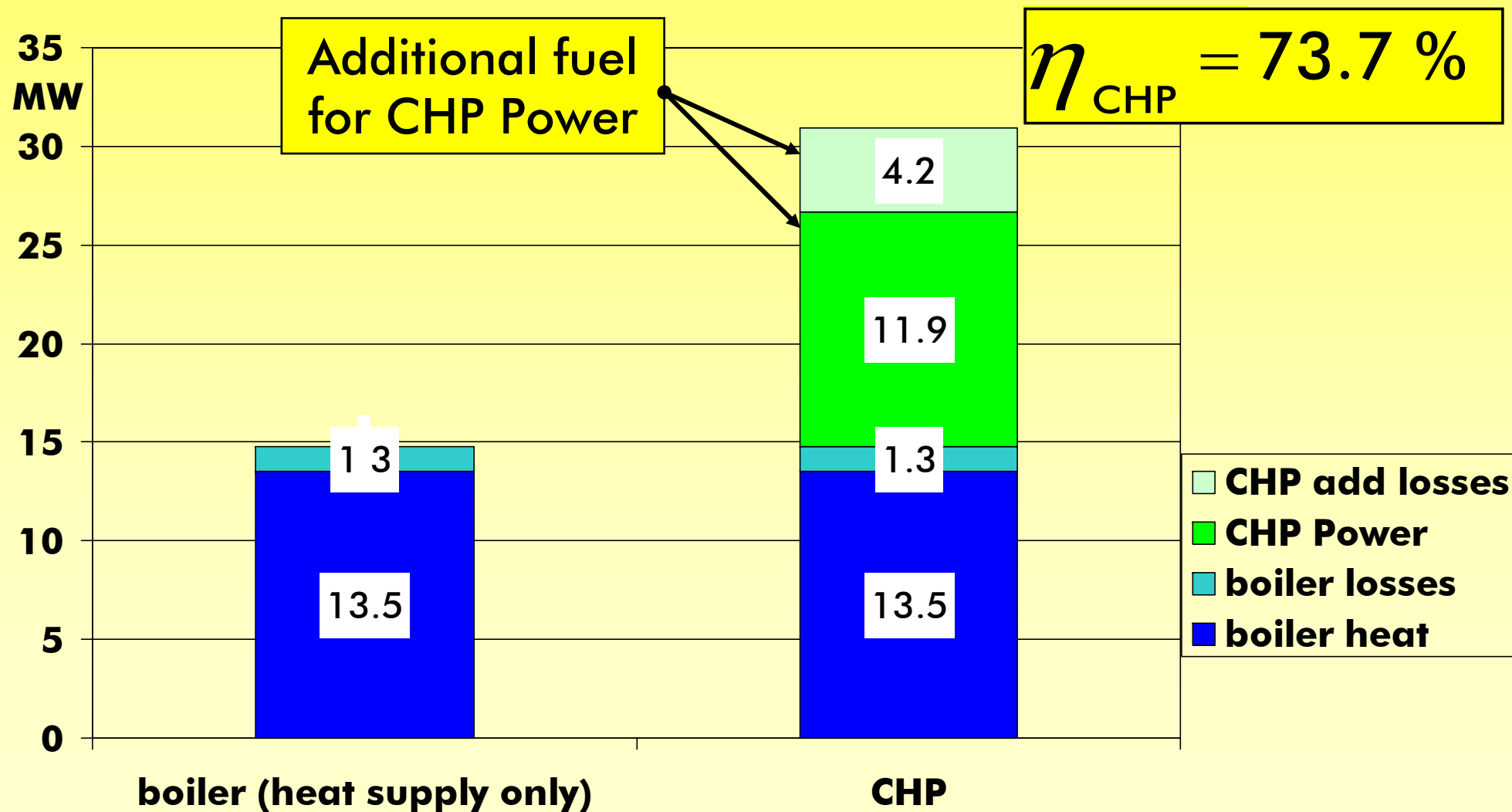
# Definition CHP-Efficiency

Efficiency of additional fuel for CHP power generation



# Definition CHP-Efficiency

Efficiency of additional fuel for CHP power generation





# CHP Additional Fuel Efficiency

efficiency of **additional** fuel required for generated (CHP) power

$$\eta_{\text{CHP}} = \frac{\dot{P}_{\text{el CHP}}}{\dot{F}_{\text{CHP}} \frac{\dot{Q}_{\text{CHP}}}{\eta_{\text{Boiler}}}}$$

# Specific emissions of CHP

Allows direct Comparison with other Power Plants

$$Y_{\text{CO}_2 \text{ CHP}} = \frac{Y_{\text{CO}_2 \text{ Fuel}}}{\eta_{\text{CHP}}} \quad \left[ \frac{\text{kg}}{\text{kWh}} \right]$$

$Y_{\text{CO}_2 \text{ Fuel}}$

specific  $\text{CO}_2$  Fuel

$\eta_{\text{CHP}}$

Efficiency Power Generation CHP

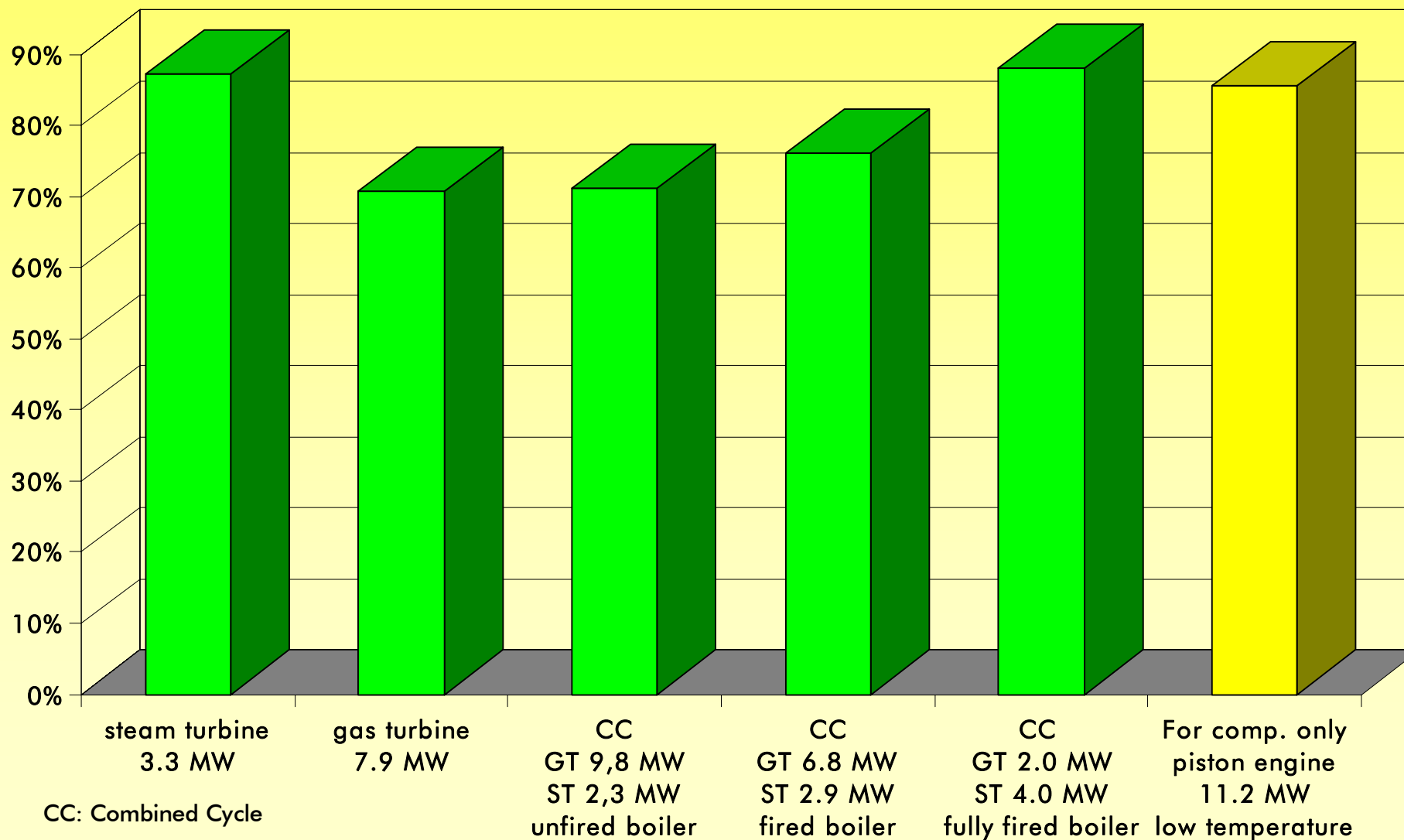
# 300-power Definition

- Power with maximal CO<sub>2</sub>-Emissions of

300 kg/MWh

# Efficiency CHP Power Generation

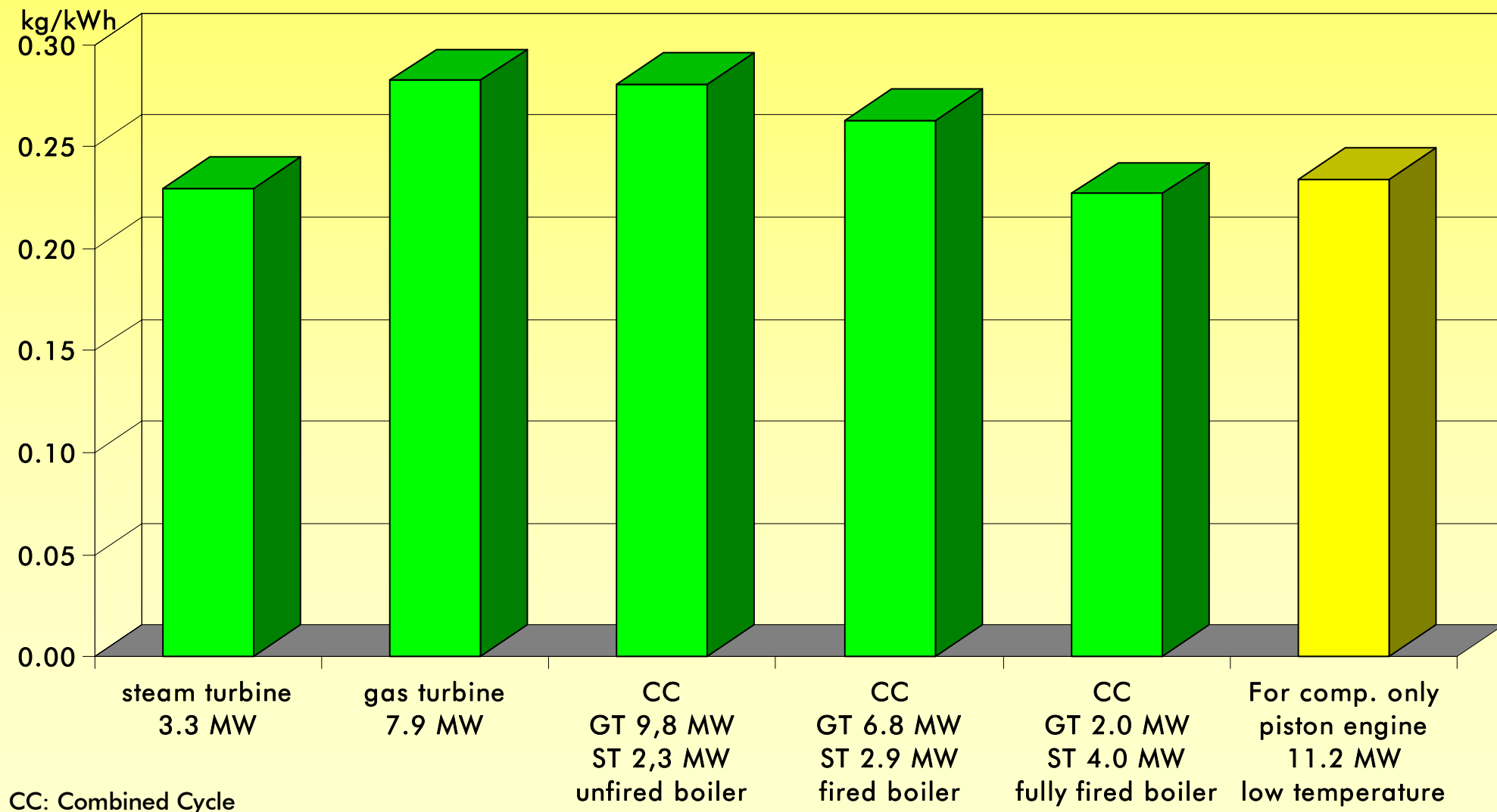
Higher than in any other power plant



# CO<sub>2</sub>-Emissions CHP Power Generation

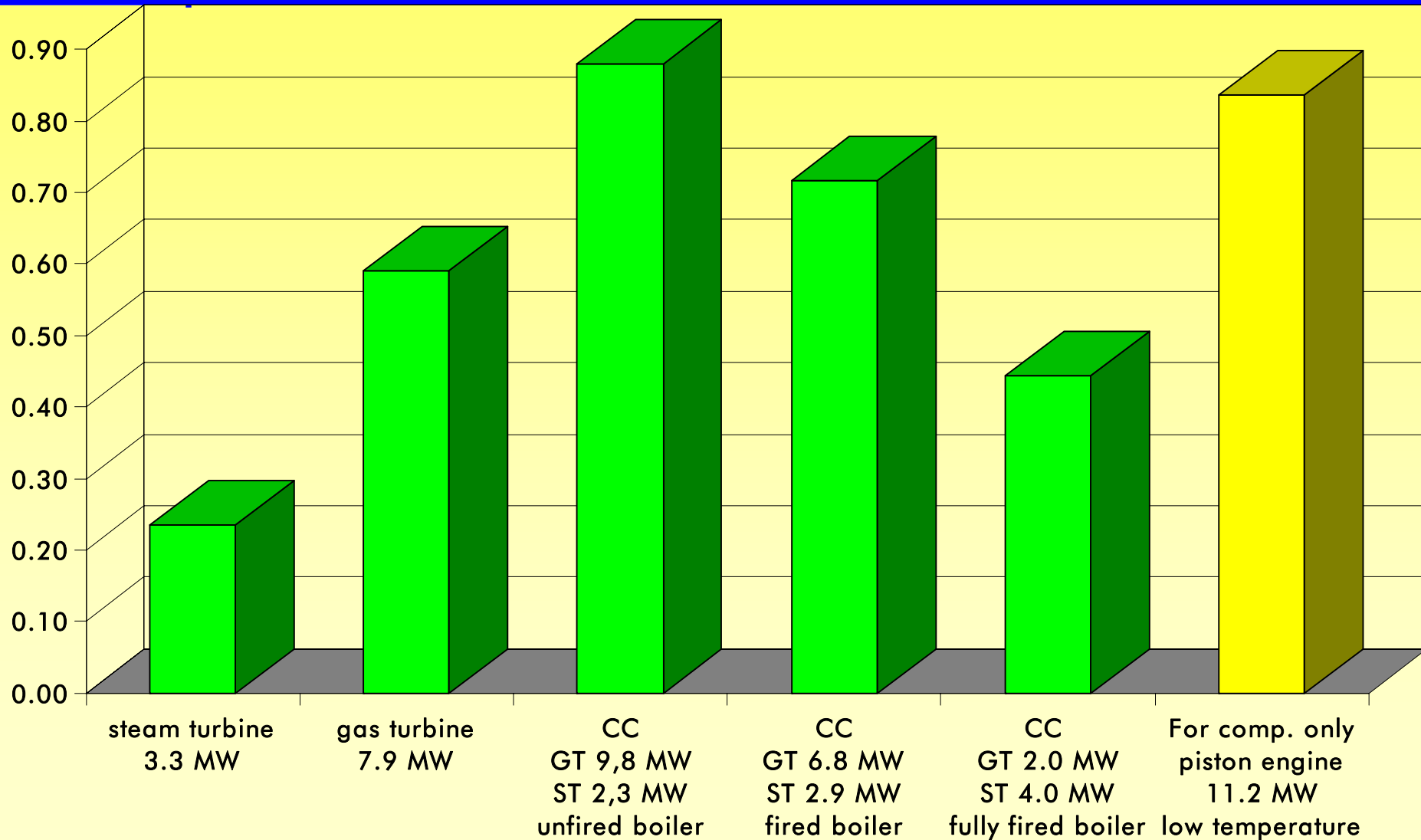


Reduction potential primarily defined by heat to power ratio!



# Power to Heat Ratio of CHP

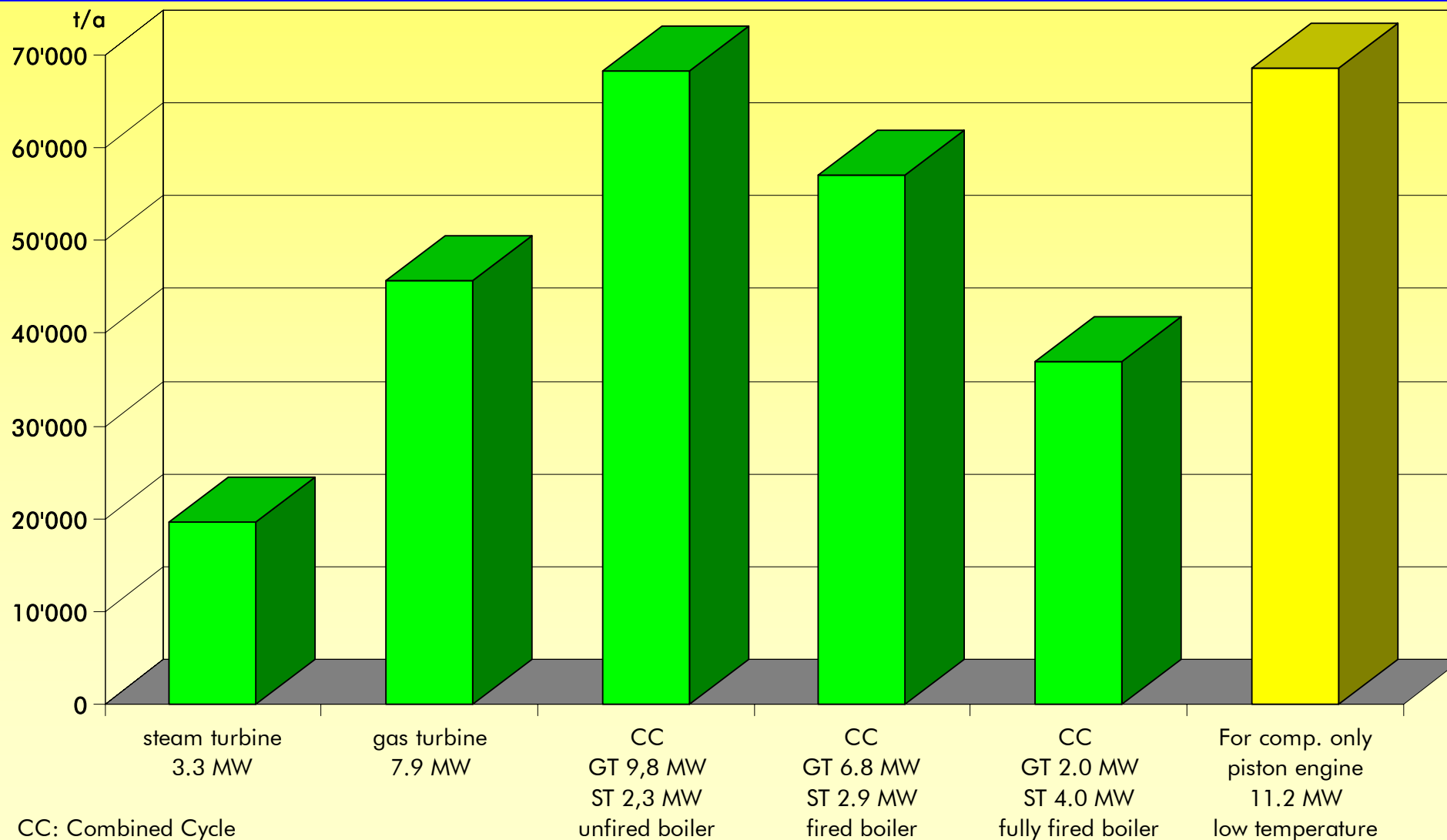
Defines potential for CO<sub>2</sub> reduction



# CO<sub>2</sub> Reduction CHP Power Generation

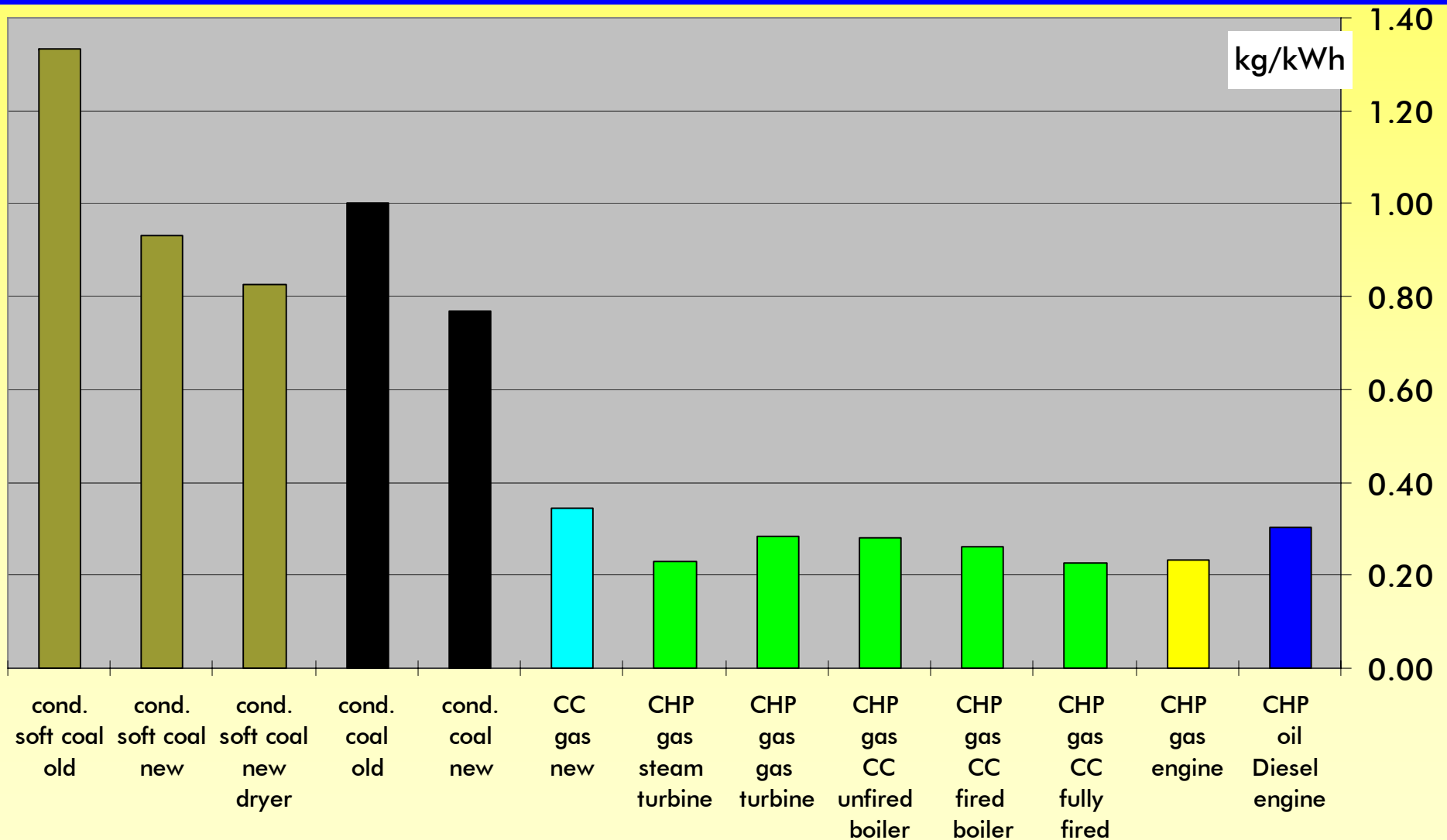


Here: 8000 h/a; steam 20 t/h; substituting coal power



# CO<sub>2</sub> Emissions Power Generation

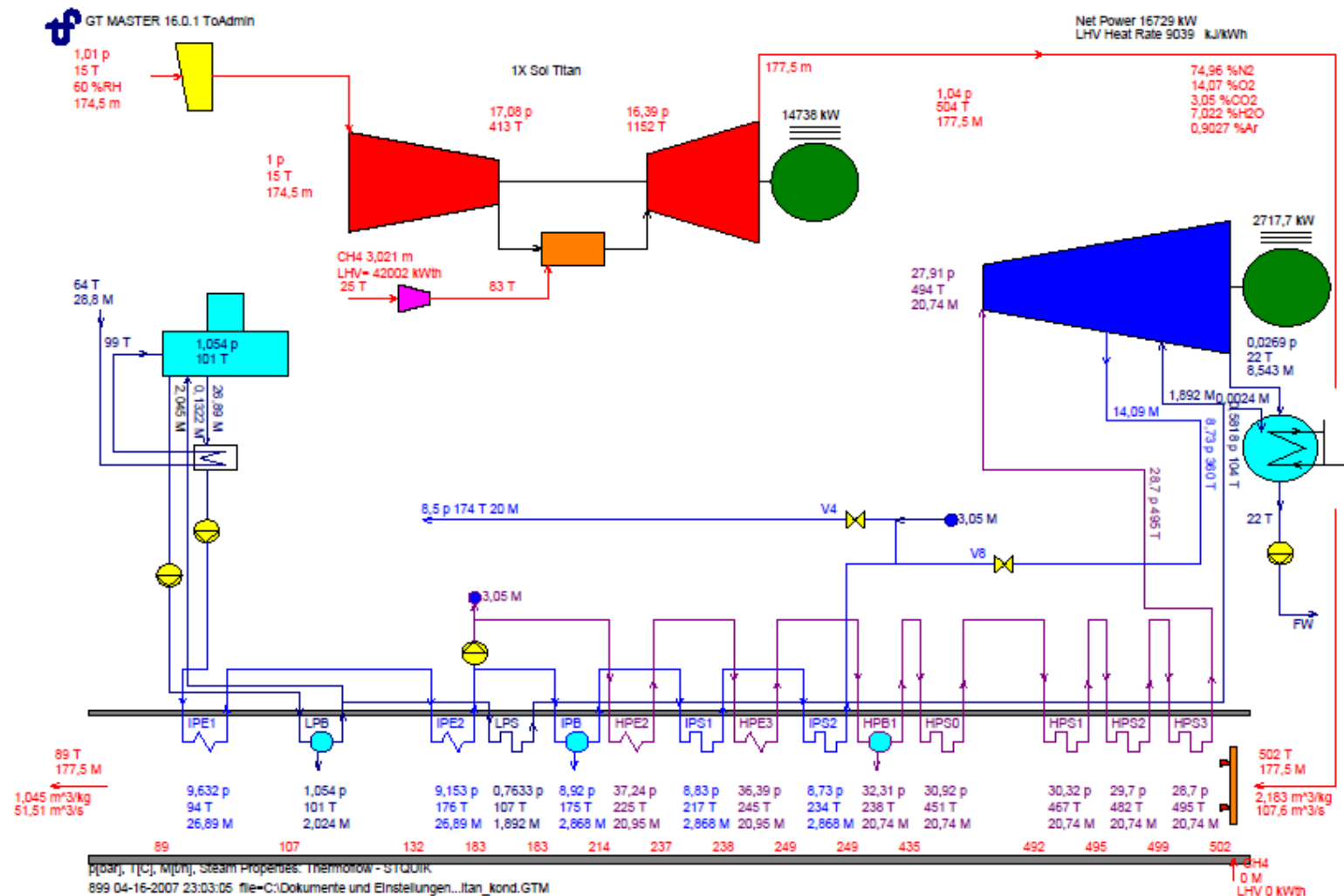
In CHP lower than in any other fossil fuel power plants





# GuD: Flexibilität und Versorgungssicherheit

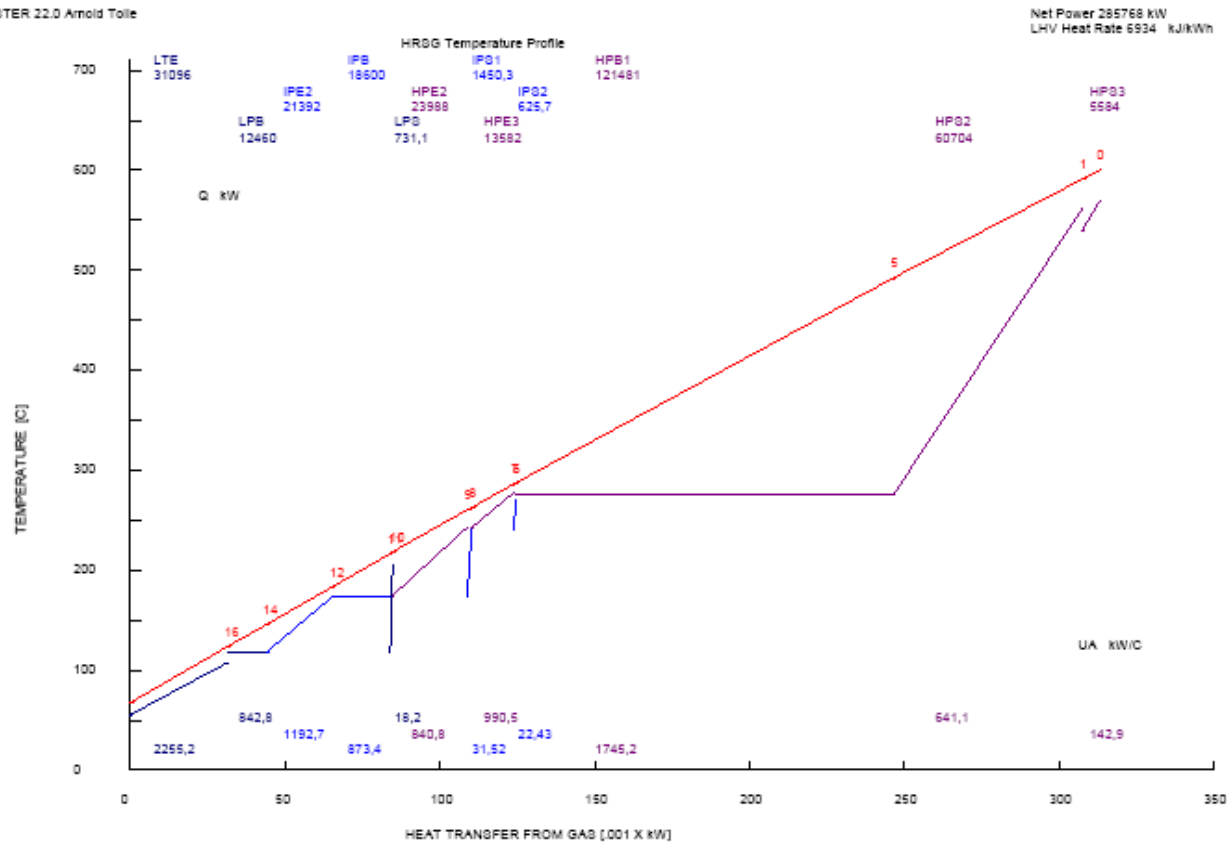
## durch Entnahmekondensationsturbine und Zusatzfeuerung



# GuD: Flexibilität und Versorgungssicherheit

## durch Entnahmekondensationsturbine und Zusatzfeuerung

GT MASTER 22.0 Arnold Tolle



# 300-power

## Incentives necessary

- Economic benefits of 300-power
  - ⇒ Lower specific fuel generating costs (at same fuel prize)
    - Due to higher efficiency of power generation
- Economic advantages of big combined cycle power plants (no CHP)
  - ⇒ Lower specific investment costs
  - ⇒ Lower fuel prizes
  - ⇒ Lower specific maintenance costs
  - ⇒ Lower labor costs
  - ⇒ Lower demands on internal rate of return
  - ⇒ **Independence of a long time heat sink**
- Incentives at CHP or Emissions Trading regime
  - ⇒ 300-power: 750 kg/MWh free certificates
    - @ 20 € / t CO<sub>2</sub>: same incentive as current German CHP regime

# 300-power topping CHP

## highest CO<sub>2</sub> reduction of fossil power plants

- Significant bigger generation capacity (more than double) per heat sink
- Significant lower specific investment costs
- Lower specific fuel costs
- Higher efficiencies of gas turbines and steam turbines
- Higher live steam temperatures
- Often higher exhaust temperatures of gas turbines
  - ⇒ Higher efficiencies of waste heat boilers
- Additional heat extraction from boiler at 3rd pressure level
  - ⇒ usage in condensing part of steam turbine
- Additional generation of peak power - or - power reduction
  - ⇒ Active player in power market
- High flexibility at sudden load changes in steam demand
  - ⇒ f.e. starting or unloading a paper machine
- Increasing use of renewable fuels (second generation) possible

# 300-power and Biogas

- Separate  $\text{CH}_4$  and  $\text{CO}_2$  from biogas generator
- Feed Bio- $\text{CH}_4$  into the gas distribution grid
- Generate power in 300-power plants
  - ⇒ Instead of gas engines at the 475 kg/MWh
    - Better in CHP (heat sink?)
- Power to Gas
  - ⇒ Use (locally stored) Bio- $\text{CO}_2$  with excess regenerative power to produce additionally  $\text{CH}_4$ 
    - Feed it to the gas grid too
  - ⇒ Use  $\text{CO}_2$  from 300-power
    - When shut down: from auxiliary boiler
- Use the existing natural gas storage capacities
  - ⇒ Even for seasonal storage

# The New York Times The Opinion Pages

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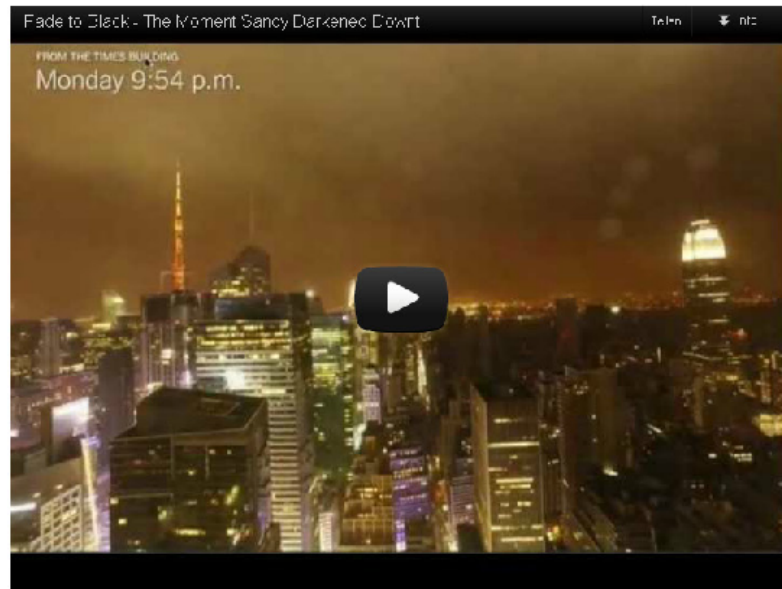
## Dot Earth

ANDREW REVKIN

ENERGY November 5, 2012 6:11 PM 11 Comments

### How Natural Gas Kept Some Spots Bright and Warm as Sandy Blasted New York City

By ANDREW C. REVKIN



As New York City and other communities buffeted, flooded or darkened by the remains of Hurricane Sandy consider steps beyond the immediate recovery,

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#### RECENT POSTS

- November 05  
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New York City's other grid, natural gas lines, allowed some places to stay warm and bright despite Sandy.
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10  
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# 300-power

## Benefits: highest CO<sub>2</sub> reductions per heat sink

- Fossil power generation at lowest specific CO<sub>2</sub>-emissions
- Very high flexibility
- Continued operation for peak power
  - ⇒ If heat sink is shut down
- Capacity Building: Excellent chance for advanced sustainability
  - ⇒ Build up capacity by incentives for low CO<sub>2</sub> power generation
    - Better than grants for non CHP power plants
- Reduced imports of gas for power generation
  - ⇒ Increased safety
- New players in power generation
  - ⇒ Competition and lower power prices
- Enhanced reliability of local area power grids
- Increasing use of Biogas: Transition to the regenerative energy System
- **Incentives necessary:** free certificates in the Emissions Trading regime



- EUROPEAN BUSINESS COUNCIL FOR A SUSTAINABLE ENERGY FUTURE

⇒  $e^5$  (e to the power of five)

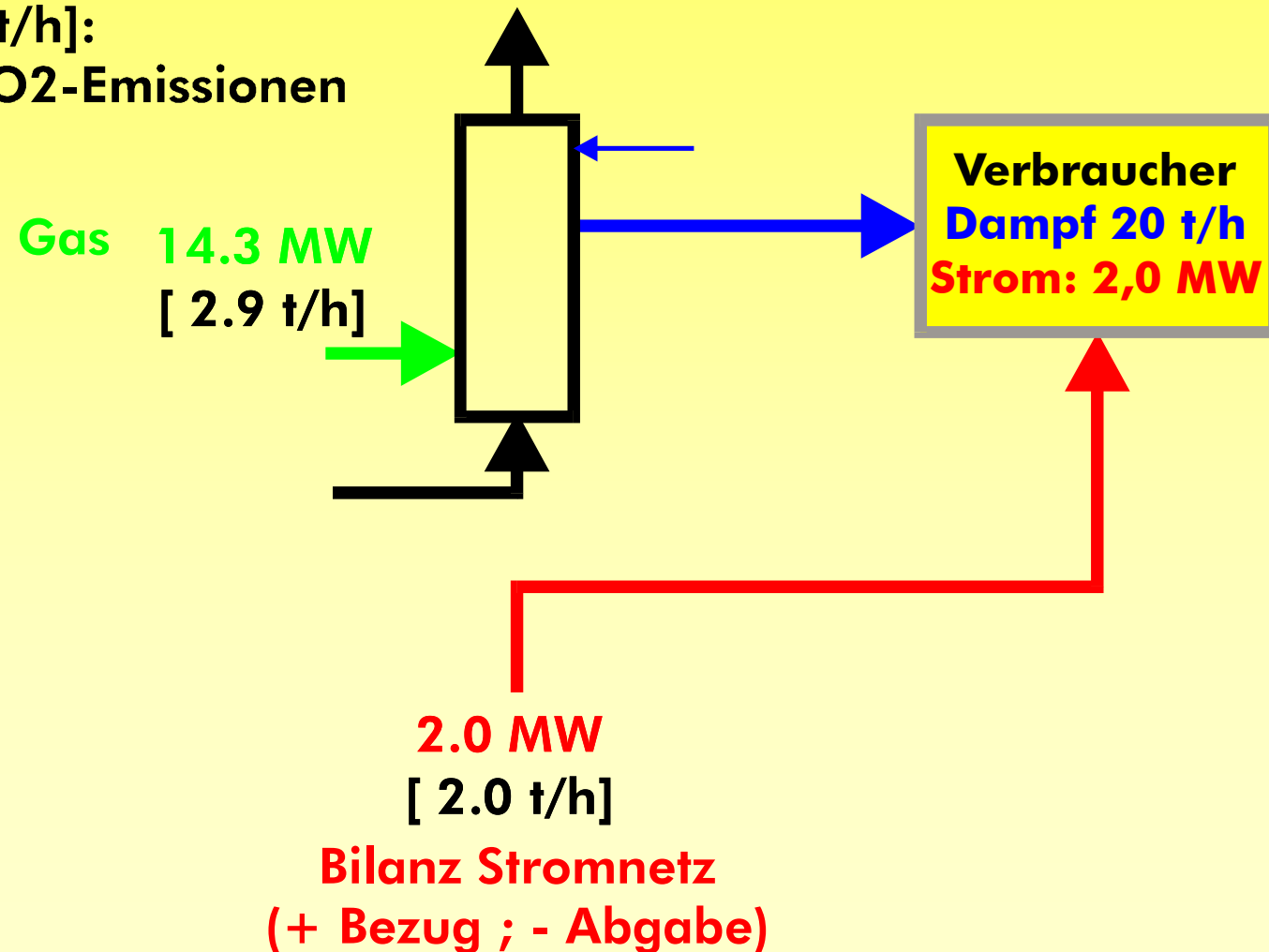
- ENERGY
  - EFFICIENCY
  - ENVIRONMENT
  - EMPLOYMENT
  - ECONOMY
- [www.e5.org](http://www.e5.org)



# KWK Var. 1: Keine KWK

## Basis für nachfolgende Vergleiche

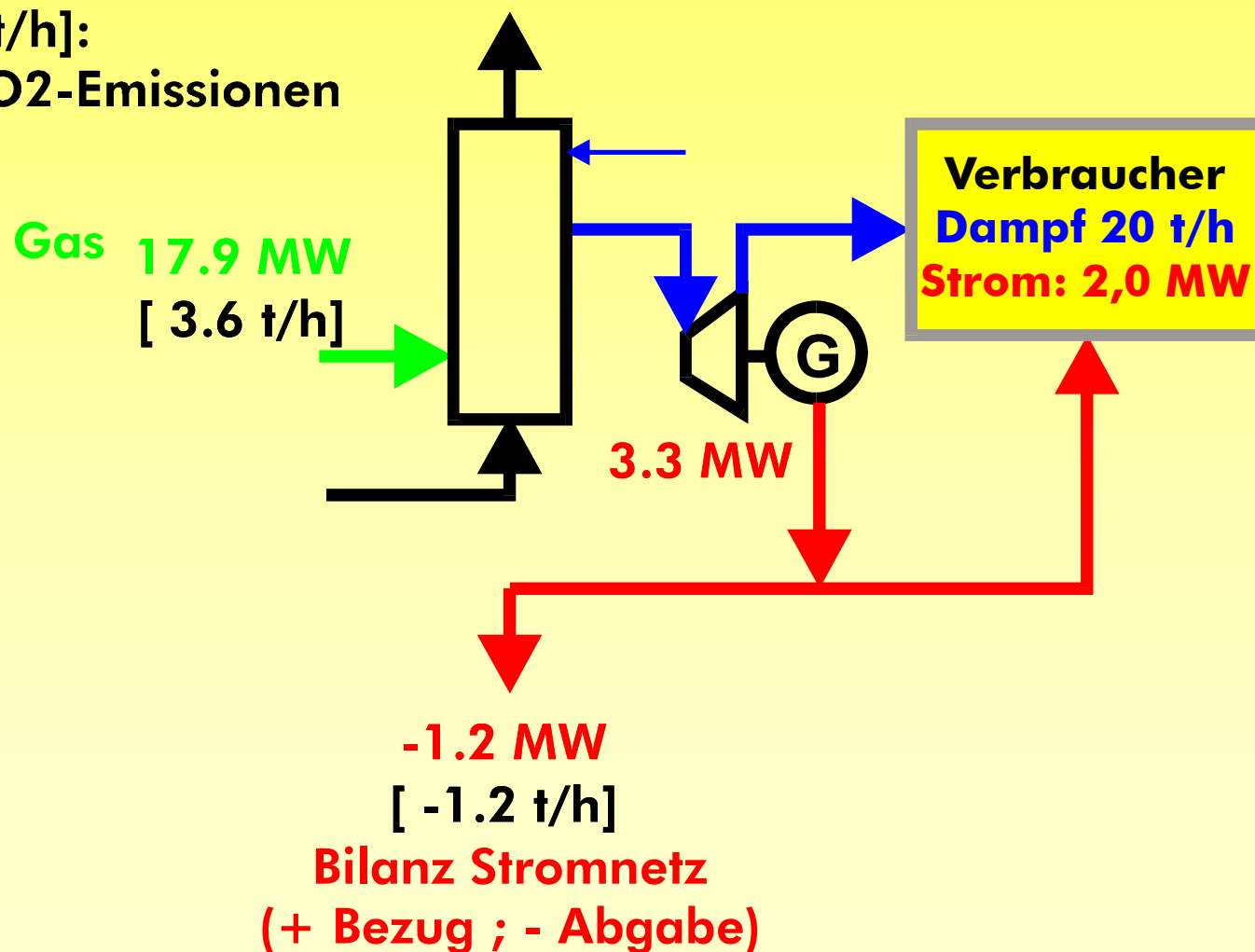
In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen



# KWK Var. 2: Dampfturbine

Klassische Schaltung, seit vielen Jahrzehnten bewährt

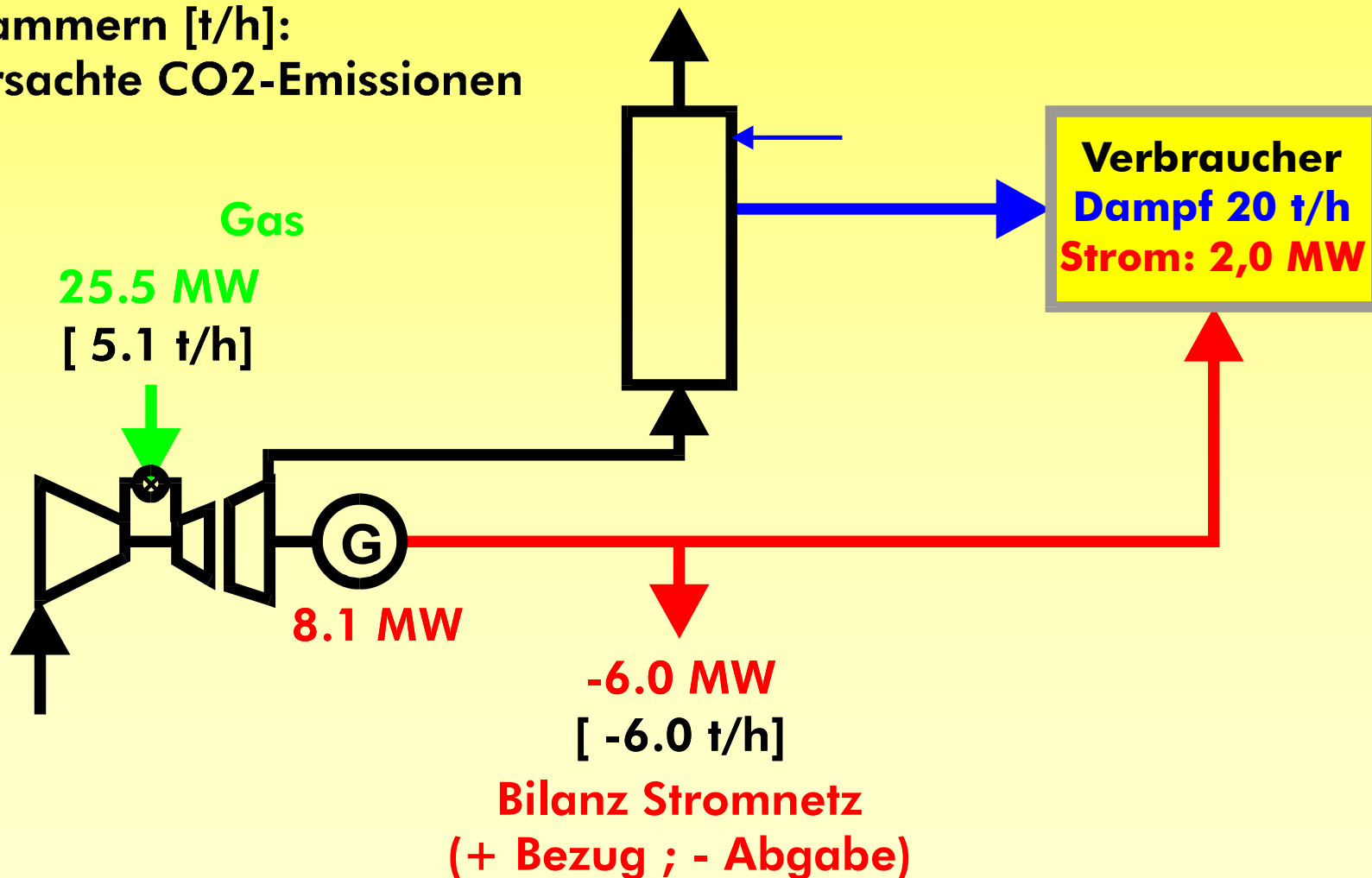
In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen



# KWK Var. 3: Gasturbine

## Gasturbine mit ungefeuertem Abhitzekeessel

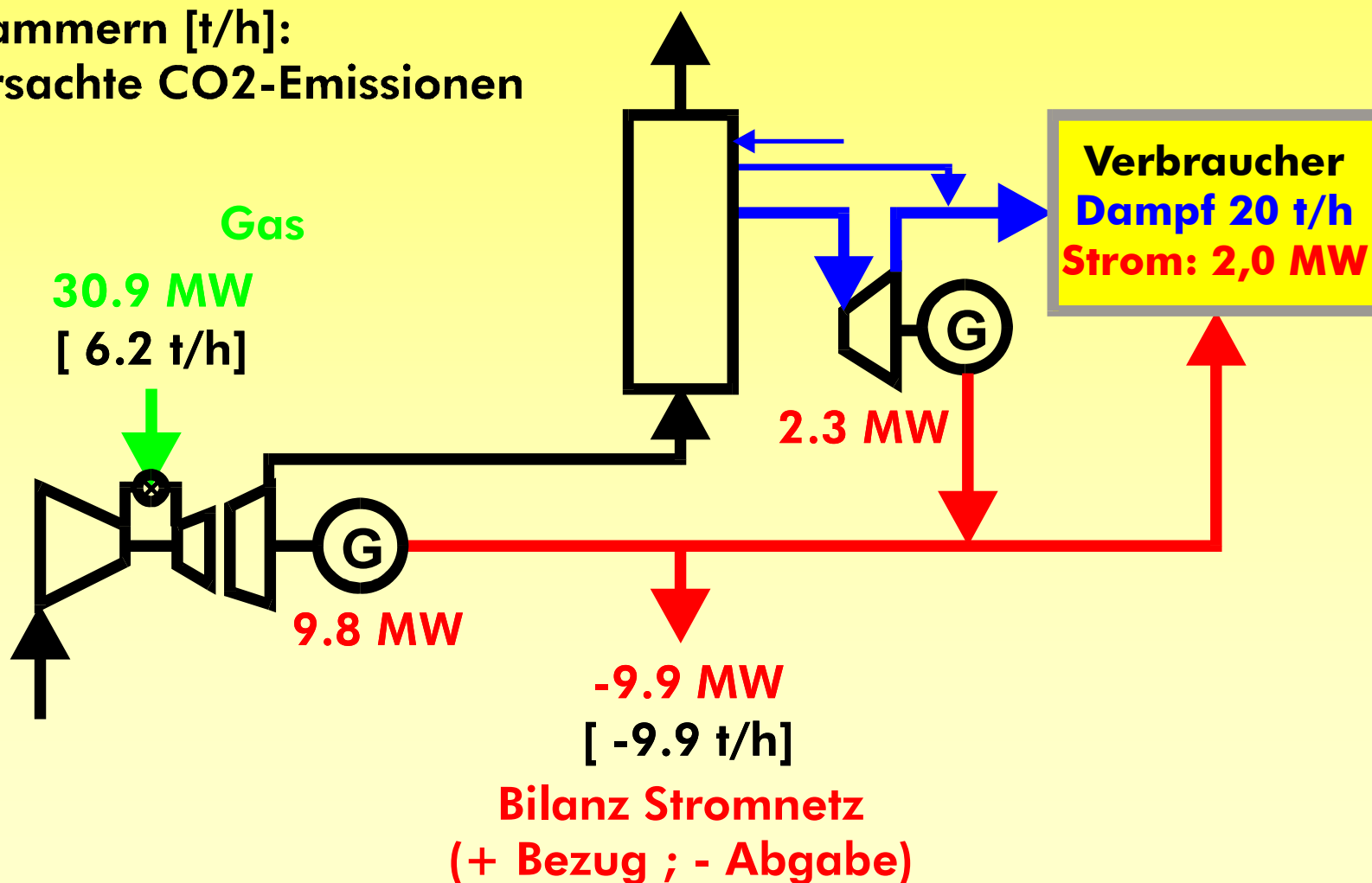
In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen



# KWK Var. 4: Höchste Stromkennzahl

## Gas- und Dampfturbine, ungefeuerter Abhitzekeessel

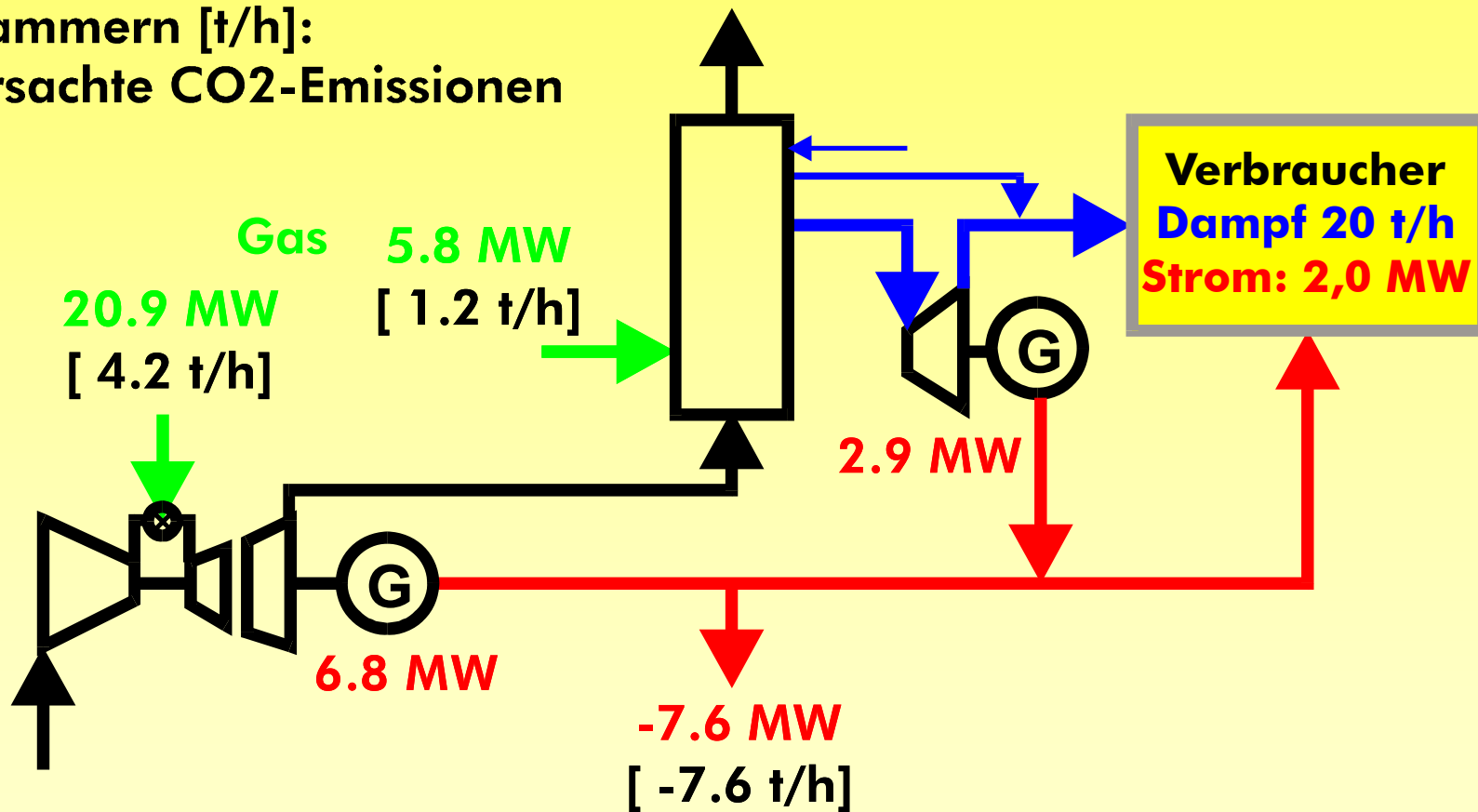
In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen



# KWK Var. 5: Gut regelbar

## Gasturbine, Dampfturbine, Kessel mit Zusatzfeuerung

In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen

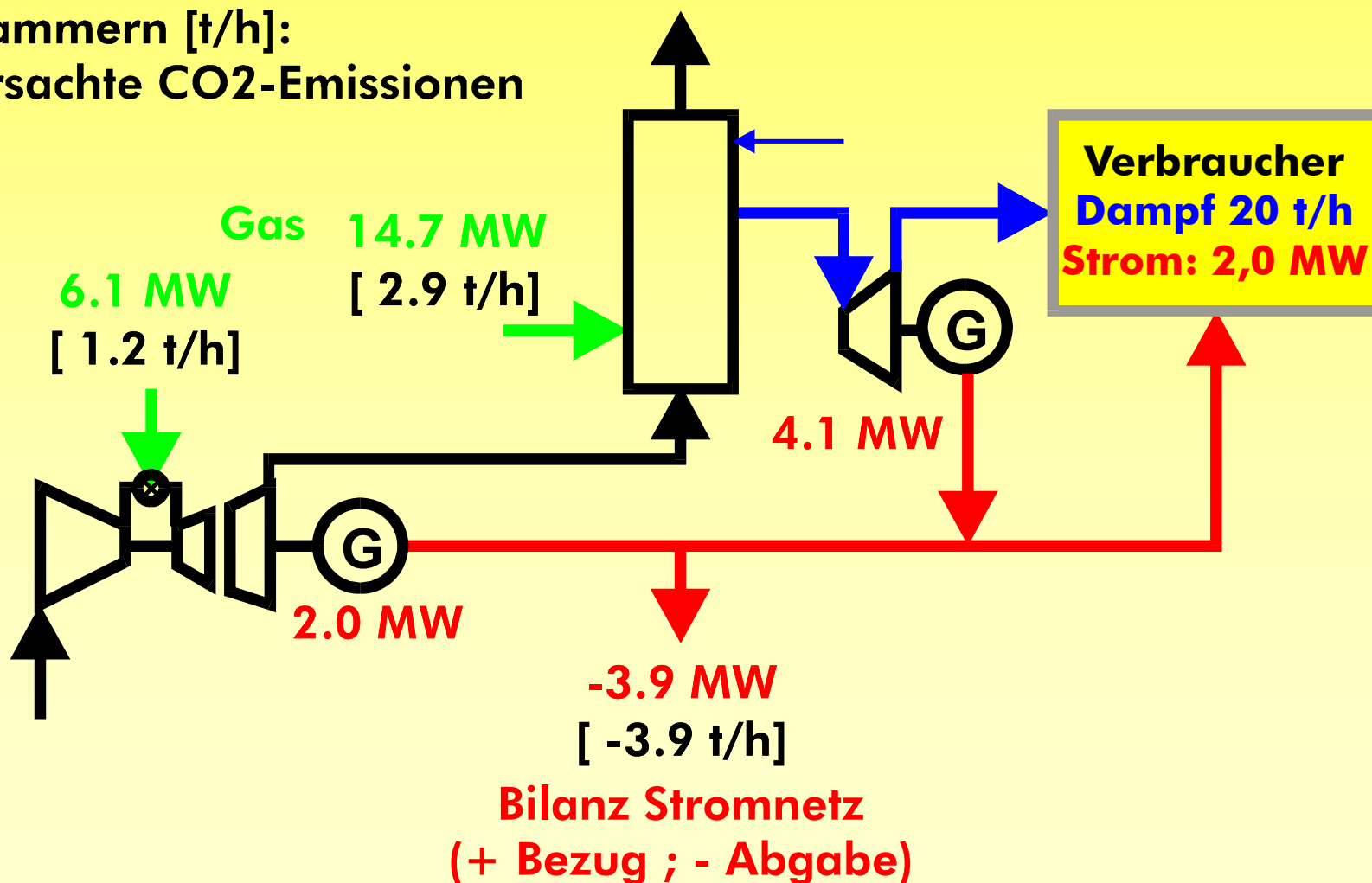


Bilanz Stromnetz  
(+ Bezug ; - Abgabe)

# KWK Var. 6: Vorschalt-Gasturbine

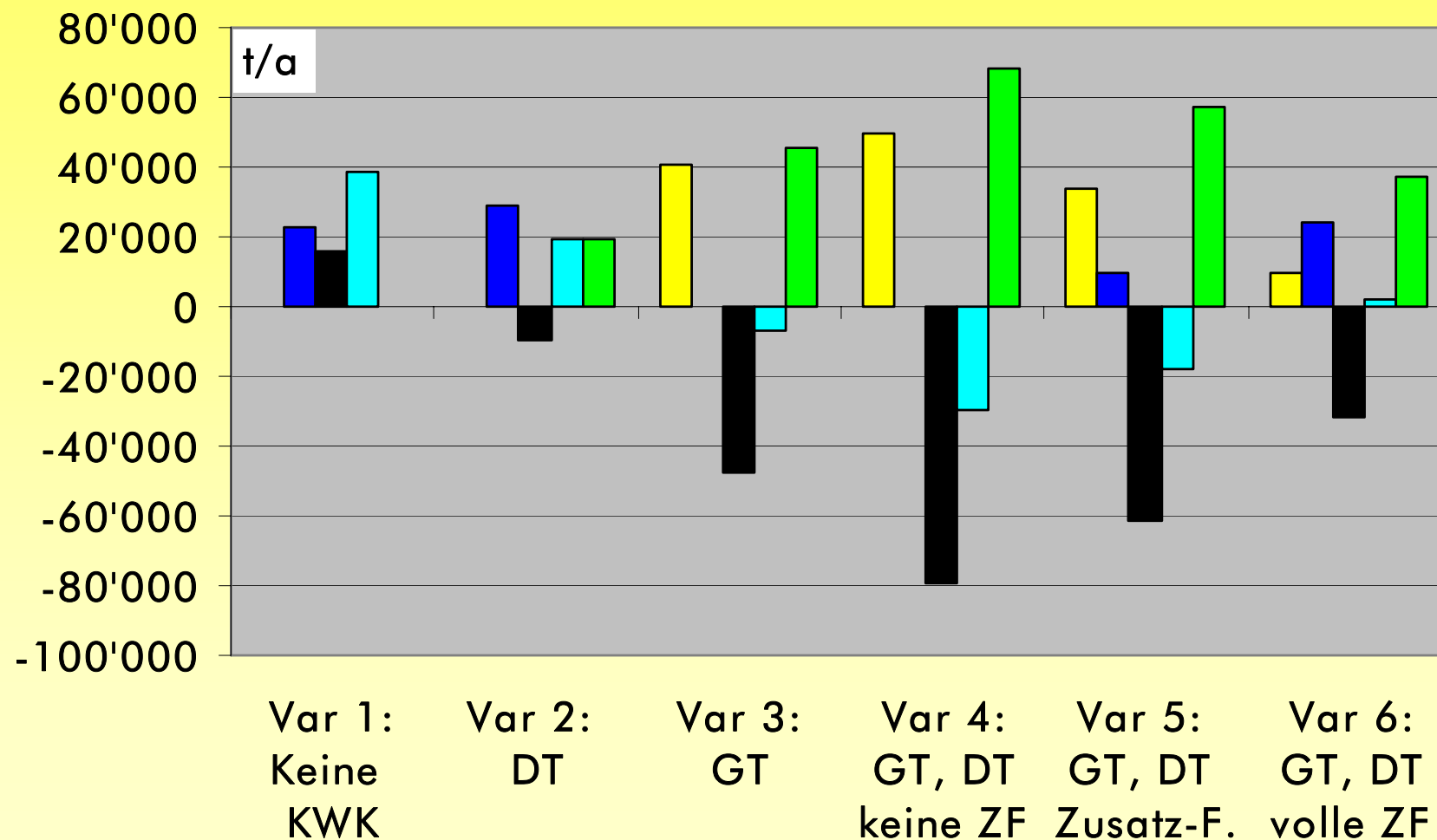
## Gasturbine, Dampfturbine, volle Zusatzfeuerung

In Klammern [t/h]:  
Verursachte CO<sub>2</sub>-Emissionen



# KWK Vergleich: CO<sub>2</sub>-Emissionen

Basis: Dampfbedarf 20 t/h, Nutzungsdauer 8000 h/a



■ Gasturbine ■ Feuerung ■ Kraftwerk extern ■ Gesamt ■ Einsparung